

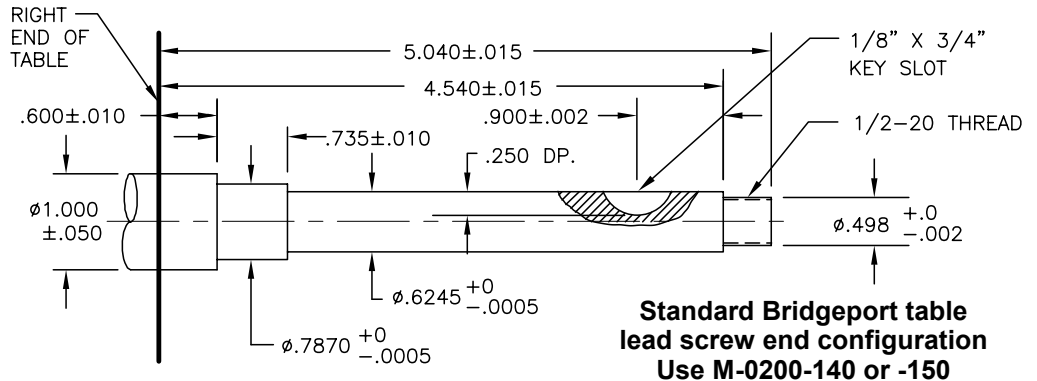
# FOCUS ON:

## Type 140/150 Power Feeds Models 200, 206, 225

### Which SERVO Table Feed do you need for your Bridgeport® Mill?

#### Model 200 Table Feed

The models M-0200-140 or -150 are for conventional Bridgeport® Series I mills with a handwheel. Note the lead screw configuration. This model is available as a standard unit or as a mounting hardware kit K-0200 for the ECF T-140 or ECF T-150.



#### Model 206 Table Feed

The models M-0206-140 or -150 replace the Bridgeport Electronic Feed, which may be identified as a Model 6-F or Model 8-F on the feed. You should look for that though it may be painted over. Since the feed also has some gearing, you may think it's a gearbox feed, but note the dials.

**How can you tell?** The electronic feed has a dial allowing for variable speed settings between .75 ipm and 35 ipm. It has a 4" diameter DC brush-type motor extending back and down at a 45-degree angle. It is originally painted black. **If** the old unit is already removed from the table, you can tell by the lead screw, which ends essentially at the end of the table.

This model is available as a standard unit and is now available as a mounting hardware kit K-0206 for the ECF T-140 or ECF T-150.

**Bridgeport Electronic Feed:  
Replace with Servo Feed  
M-0206-140 or -150**



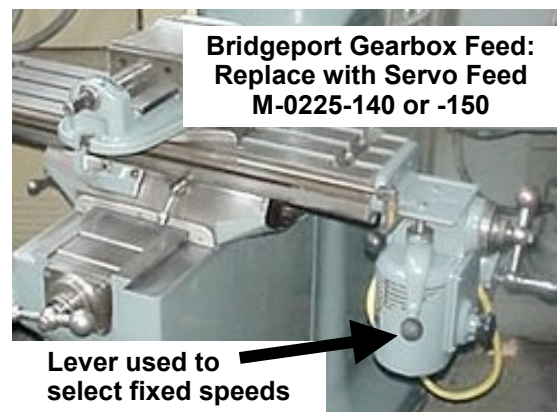
**- Side View -  
Note 45° angle  
down & back**

#### Model 225 Table Feed

The models M-0225-140 or -150 replace the Bridgeport Gearbox type feed. It is an older model than the electronic feed, and odds are that you really have the electronic feed.

**How can you tell?** The gearbox feed has a single-speed AC motor hanging straight down and uses levers to select a number of fixed speeds. *There are no dials for speed settings.* **If** the old unit is already removed from the table, you can tell by the lead screw, which extends about 10" beyond the end of the table.

This model is available as a standard unit or as a mounting hardware kit K-0225 for the ECF T-140 or ECF T-150.



**Bridgeport Gearbox Feed:  
Replace with Servo Feed  
M-0225-140 or -150**

**Lever used to  
select fixed speeds**

#### For questions and reference installation drawings

Contact your Servo dealer or Servo Products Company Customer Service:  
Phone: 800.521.7359 or 440.942.9999 or Fax: 440.942.9100  
Email: info@ServoProductsCo.com or techsupport@ServoProductsCo.com  
Website: www.ServoProductsCo.com

